

Operator Check Sheet

Rev Date: 4/1/2012

4647C80G01 Rev: T Option: NAK Operation: 10

Job # : _____

Insp																			
Time																			
Date																			

Balloon	Detail	Rate	Gaging	RIN	Key														
1.	∅ .193/.197 - HOLD TO .194/.196	CP	1 / 66	.1960 Pin Gage .1940 Pin Gage INTRIMIK MIC BORE GAGE	56	Key	^												
2.	TP ∅ .002 A B bring into inspection 2 times a shift	CP	1 / 66	CMM	64	Key													
3.	ROUND .0015 bring into inspection 2 times a shift	CP	1 / 66	CMM	56	Key													
4.	1.01 ± .01	CP	1 / 66	1-2 Depth Micrometer	64														
5.	2.12 ± .01	CP	1 / 66	6" Caliper	64														
6.	FLAT .0005	CP	1 / 132	SHEFFIELD DOUBLE AIR COLI	42	Key													
7.	Micro 63	CP	1 / 66	PROFILOMETER	56	Key													
8.	ROUND .0015 AT .105 DP. bring into inspection 2 times a shift	CP	1 / 66	CMM	56	Key													
9.	TP ∅ .002 (AT .105 DP) bring into inspection 2 times a shift	CP	1 / 66	CMM	64	Key													
11.	∅ 1.240 ± .005	CP	1 / 66	1.2450 Pin Gage 1.2360 Pin Gage	64														
12.	∅ .906 ± .010	CP	1 / 49	.8960 PIN GAGE .9160 PIN GAGE	96														
13.	∅ .125 ± .005	CP	1 / 66	.1280 Pin Gage .1220 Pin Gage	64														
14.	.31 ± .01 DP.	CP	1 / 66	.1220 Pin Gage 6" Caliper	64														
16.	(4X) ∅ .211/.220	CP	1 / 66	.2200 Pin Gage .2110 Pin Gage	64														
17.	(4X) .75 ± .01 DP.	CP	1 / 66	.2110 Pin Gage 6" Caliper	64														
18.	(4X) C'Sink ∅ .295 ± .005	CP	1 / 66	.3000 Pin Gage .2900 Pin Gage	64														
20.	(4X) 1/4 - 28 UNF 2B	CP	100%	1/4 - 28 UNF 2B Thread G .2311	144	Key													
21.	(4X) .62 Min DP	CP	1 / 66	1/4 - 28 UNF 2B Thread G .2311 6" Caliper	64	Key													
41.	∅ 1.499/1.501	CP	1 / 66	1.20 - 1.60 Digital Bore Mat	56	Key													
42.	ROUND .0015 AT .060 DP	CP	1 / 66	CMM	56	Key													